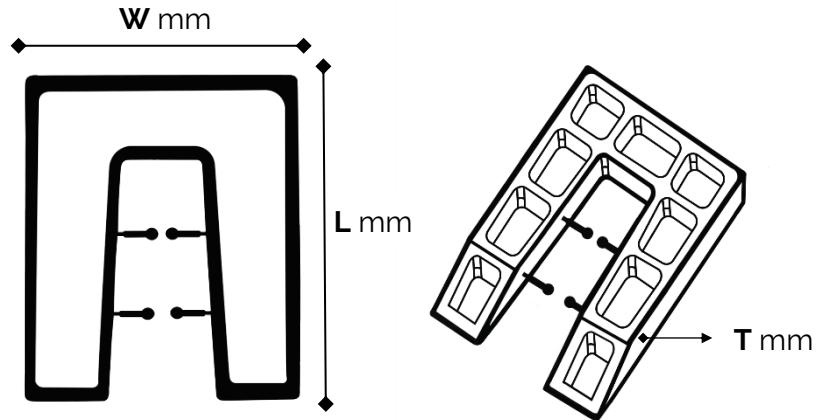


Frame Packer D

Colour	T mm	W mm	L mm
Yellow	1	35	45
Grey	1.5	35	45
Green	2	35	45
Blue	3	35	45
Red	4	35	45
Brown	5	35	45
Black	6	35	45
White	8	35	45
Grey	10	35	45
Yellow	15	35	45



*Not to scale, all dimensions nominal

Processing:

Injection Moulding

Control Property:	ISO Method	Units	Values
Melt Flow Rate (230°C/2.16 kg)	1133	g/10 min	12

Typical Properties ^a :	ISO Method	Units	Values
Density	1183-1	g/cm ³	0,903
Flexural Modulus - 1% secant	178	MPa	1050
Tensile Strength at Yield	527-1	MPa	24
Tensile Elongation at Yield	527-1	%	6
Shore Hardness (D Scale)	868	-	70
Notched Izod Impact Strength at 23°C	180	kJ/m ²	40
Notched Izod Impact Strength at -20°C	180	kJ/m ²	6
Deflection Temperature under Load at 0.455 MPa	75-1/75-2	°C	88
Vicat Softening Temperature at 10N	306	°C	145

a) Injection molded specification according to ISO 294.

All product specifications and data are subject to change without notice.

The data contained in this datasheet is believed to be accurate and is reproduced in good faith. It is the customer's responsibility to validate that a particular product described here-in is suitable for use in their application.

Version 1 January 2020

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